SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

SCHEDULE 13G (Rule 13d-102) Information statement pursuant to Rules 13d-1 and 13d-2

> Under the Securities Exchange Act of 1934 (Amendment No.19)

> > Quaker Chemical Corporation (Name of Issuer)

Common Stock (Title of Class of Securities)

> 747316107 (CUSIP Number)

Date of Event Which Requires Filing of this Statement: December 31, 2012

*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

CUSIP No. 747316107 13G 1 NAME OF REPORTING PERSON S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON Royce & Associates, LLC 52-2343049 2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (a) [] (b) 3 SEC USE ONLY CITIZENSHIP OR PLACE OF ORGANIZATION 4 New York 5 SOLE VOTING POWER NUMBER OF SHARES 1,504,718 BENEFICIALLY 6 SHARED VOTING POWER OWNED BY 7 SOLE DISPOSITIVE POWER EACH REPORTING 1,504,718 8 SHARED DISPOSITIVE POWER PERSON WITH 9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 1,504,718 10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES [] 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 11.5% 12 TYPE OF REPORTING PERSON ΙA CUSIP No. 747316107 13G Item 1(a) Name of Issuer: Quaker Chemical Corporation Item 1(b) Address of Issuer's Principal Executive Offices: Shareholder Relarions Elm and Lee Streets Conshohocken, PA 19428 Name of Persons Filing: Item 2(a) Royce & Associates, LLC Item 2(b) Address of Principal Business Office, or, if None, Residence: 745 Fifth Avenue, New York, NY 10151 Citizenship: Item 2(c) New York Corporation Title of Class of Securities: Item 2(d) Common Stock

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CUSTP Number:
Item 2(e)
747316107
Item 3
       If this statement is filed pursuant to rules 13d-1(b), or 13d-
         2(b), check whether the person filing is a:
     (a) [ ] Broker or Dealer registered under Section 15 of the Act
     (b) [ ] Bank as defined in Section 3(a)(6) of the Act
     (c) [] Insurance Company as defined in Section 3(a)(19) of the Act
     (d) [ ] Investment Company registered under Section 8 of
             the Investment Company Act
     (e) [X] Investment Adviser registered under Section 203 of
             the Investment Advisers Act of 1940
     (f) [ ] Employee Benefit Plan, Pension Fund which is
             subject to the provisions of the Employee
             Retirement Income Security Act of 1974 or Endowment Fund
     (g) [ ] Parent Holding Company, in accordance with Rule 13d-1 (b) (ii) (G)
     (h) [ ] Group
CUSIP No. 747316107
                      13G
 Item 4 Ownership
     (a) Amount Beneficially Owned:
                         1,504,718
     (b) Percent of Class:
                          11.5%
     (C)
             Number of shares as to which such person has:
         (i) sole power to vote or to direct the vote
                                              1.504.718
         (ii)
                 shared power to vote or to direct the vote
        (iii)
                 sole power to dispose or to direct the disposition
                                                 1,504,718
                 of
                 shared power to dispose or to direct the
         (iv)
                 disposition of
         Ownership of Five Percent or Less of a Class. [
Item 5
                                                               1
         Ownership of More than Five Percent on Behalf of Another Person .
Item 6
            NONE
Ttem 7
         Identification and Classification of the Subsidiary Which Acquired
         The Security Being Reported on by the Parent Holding
         Company.
            NOT APPLICABLE
         Identification and Classification of Members of the Group.
Item 8
            NOT APPLICABLE
         Notice of Dissolution of Group.
Item 9
            NOT APPLICABLE
CUSIP No. 747316107 13G
Item 10 Certification.
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By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

Signature

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement with respect to it is true, complete and correct.

Date: January 18, 2013

By: Daniel A. O'Byrne, Vice President