FORM 4

## UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

Check this box if no longer subject to	STATEMEN
Section 16. Form 4 or Form 5	
obligations may continue. See	
Instruction 1(b).	Filed

## IT OF CHANGES IN BENEFICIAL OWNERSHIP

OMB APPROVAL OMB Number: Estimated average burden hours per response: 0.5

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person*  NAPLES RONALD J														5. Relationship of Reporting Person(s) to Issuer (Check all applicable)  X Director 10% Owner						
(Last) QUAKE ONE OU			Officer (give title C											other (specify elow)						
ONE QUAKER PARK, 901 HECTOR STREET  (Street)  CONSHOHOCKEN PA 19428-0809  (City) (State) (Zip)						4. If Amendment, Date of Original Filed (Month/Day/Year)									Individual or Joint/Group Filing (Check Applicable Line)     X Form filed by One Reporting Person     Form filed by More than One Reporting Person					
		Tab	le I - N	on-Deri	vative	Sec	urit	ies Ac	quire	d, Di	sposed o	of, or Be	neficia	lly Owned	d					
1. Title of Security (Instr. 3)		2. Transaction Date (Month/Day/Year)		2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transaction Code (Instr. 8)					Securities Beneficially Owned Follo		Form: (D) or		7. Nature of Indirect Beneficial Ownership					
									Code	v	Amount	(A) or (D)	Price	Reported Transaction (Instr. 3 and	on(s) nd 4)			(Instr. 4)		
Common	Common Stock			06/23/	/2008						2,600	A	\$20.18	8 416,203		D				
Common	Stock			06/23/	/2008				S <sup>(1)</sup>		2,600	D	\$30.8	413,6	503	D				
Common	mon Stock												1,062		I		By 401(k)			
Common Stock													1,000		I		By Charitable Foundation			
Common Stock													500	0		I	By Family Trust			
		7	able II								posed of converti			y Owned						
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	Execution if any	3A. Deemed Execution Date,		ction Instr.	tion of		6. Date Expirati (Month/	ion Da		7. Title an Amount o Securities Underlyin Derivative (Instr. 3 a	of S g e Security	8. Price of Derivative Security (Instr. 5)	9. Num derivat Securit Benefic Owned Followi Report Transa (Instr. 2	ive ties cially ing ed ction(s)	10. Owners Form: Direct (I or Indir (I) (Insti	Beneficia Ownersh ect (Instr. 4)		
					Code	v	(A)	(D)	Date Exercis	sable	Expiration Date	Title	Amount or Number of Shares							
Employee Stock Option (right to buy)	\$20.18	06/23/2008			М			2,600	(2)		03/19/2010	Common Stock	2,600	\$0.00	.00 73,246		D			

## **Explanation of Responses:**

- 1. The sales reported on this Form 4 were effected pursuant to a Rule 10b5-1 trading plan adopted by the reporting person on May 30, 2008.
- 2. The options vested in three annual installments: 50% on March 19, 2004; 25% on March 19, 2005; and 25% on March 19, 2006.

Irene M. Kisleiko, Attorney-in-06/25/2008 Fact for Ronald J. Naples

\*\* Signature of Reporting Person Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- \* If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- \*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.