SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

SCHEDULE 13G

Under the Securities Exchange Act of 1934 (Amendment No. 4)

Quaker Chemical Corporation (Name of Issuer)

Common Stock (Title of Class of Securities)

747316107 (CUSIP Number)

Check the following box if a fee is being paid with the statement:[] (A fee is not required only if the reporting person: (1) has a previous statement on file reporting beneficial ownership of more than five percent of the class of securities described in Item 1; and (2) has filed no amendment subsequent thereto reporting beneficial ownership of five percent or less of such class.) (See Rule 13d 7.)

*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter disclosures provided in a prior cover page.

The information required on the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

Page 1 of 8 Pages

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1 NAME OF REPORTING PERSON S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON

Quest Advisory Corp. 13-2579297

2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP*

(a) [X]

(b)

- 3 SEC USE ONLY
- 4 CITIZENSHIP OR PLACE OF ORGANIZATION

NUMBER OF 5 SOLE VOTING POWER SHARES 553,814
BENEFICIALLY 6 SHARED VOTING POWER OWNED BY

EACH 7 SOLE DISPOSITIVE POWER

REPORTING 553,814

PERSON 8 SHARED DISPOSITIVE POWER

WITH

9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

553,814

- 10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES []
- 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)

6.18%

12 TYPE OF REPORTING PERSON*

*SEE INSTRUCTIONS BEFORE FILLING OUT!

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1 NAME OF REPORTING PERSON

S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON

Quest Management Company 06-1354019

2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP*

(a) [X]

(b)

3 SEC USE ONLY

4 CITIZENSHIP OR PLACE OF ORGANIZATION

U.S.A.

NUMBER OF 5 SOLE VOTING POWER

SHARES 22,300

BENEFICIALLY 6 SHARED VOTING POWER

OWNED BY

EACH 7 SOLE DISPOSITIVE POWER

REPORTING 22,300

PERSON 8 SHARED DISPOSITIVE POWER

WITH

9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

22,300

- 10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES []
- 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)

0.25%

12 TYPE OF REPORTING PERSON*
IA

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- 1 NAME OF REPORTING PERSON
 - S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON

Charles M. Royce 579-50-3435

2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP*

(a) [X]

(b)

3 SEC USE ONLY

4 CITIZENSHIP OR PLACE OF ORGANIZATION

U.S.A.

NUMBER OF 5 SOLE VOTING POWER

SHARES See Item 2(a) of attached schedule

BENEFICIALLY 6 SHARED VOTING POWER

OWNED BY

EACH 7 SOLE DISPOSITIVE POWER

REPORTING See Item 2(a) of attached schedule

PERSON 8 SHARED DISPOSITIVE POWER

WITH

- 9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON
- See Item 2(a) of attached schedule

 10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9)
- EXCLUDES CERTAIN SHARES []
- 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9) See Item 2(a) of attached schedule
- 12 TYPE OF REPORTING PERSON* IN

CUSIP No. 747316107 13G Page 5 of 8 Pages Item 1(a) Name of Issuer:

Quaker Chemical Corporation

Item 1(b) Address of Issuer's Principal Executive Offices:

Elm & Lee Streets, Conshohocken, PA 19428

Item 2(a) Name of Persons Filing:

Quest Advisory Corp. ("Quest"), Quest Management Company ("QMC"), and Charles M. Royce. Mr. Royce may be deemed to be a controlling person of Quest and QMC, and as such may be deemed to beneficially own the shares of Common Stock of Quaker Chemical Corporation beneficially owned by Quest and QMC. Mr. Royce does not own any shares outside of Quest and QMC, and disclaims beneficial ownership of the shares held by Quest and QMC.

- Item 2(b) Address of Principal Business Office of each is:
 - 1414 Avenue of the Americas, New York, NY 10019
- Item 2(c) Citizenship:

Quest is a New York Corporation, QMC is a Connecticut General Partnership, and Mr. Royce is a citizen of the U.S.A.

Item 2(d) Title of Class of Securities:

	Common	Stock	
Item	2(e)	CUSIP	Number:

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	747	316107								
Item	3	If this statement is filed pursuant to rules $13d-1(b)$, or $13d-2(b)$, check whether the person filing is a:								
	(a)	[] Bro	ker or De	ealer re	gistere	d under	Section	on 15 o	f the	
		[] Ban	k as defi urance Co Act						9) of	
	(d)	[] Inv	estment C				er Sec	tion 8	of	
	(e)	[] Inv	Investme estment A	dviser	registe	red und		tion 20	3 of	
	(f)	[] Emp	Investme loyee Ber ject to t irement I	nefit Pl he prov	an, Pen isions	sion Fu of the	nd whice Employe	ee	wment	
		Func [] Parc [X] Gro	ent Holdi	ng Comp	any					
CUSIE	No	. 747316	107 136	Pa	ge 6 of	8 Page	S			
Item	ı 4	Ownersh	ip							
	(a)	Quest:	Beneficia 55 22	3,814	ed					
	(b)		of Class							
	(c)	Num	ber of sh	nares as	to whi	ch such	person	n has:		
		(i) sol	e power t	o vote	or to d Quest QMC		he vote 553,814 22,300			
		(ii)	shared p	ower to	vote o Quest QMC	r to di 	rect tl 	ne vote		
	(iii)		sole pow	ver to d	Q	or to d uest MC		814	positio	n
		(iv)	shared p		dispos	e or to Ques QMC		the	- -	
		2(a) abo ip of Mr	ove for i . Royce.	nformat	ion rel	ating t	o the 1	penefic	ial	
Item	5	Ownership of Five Percent or Less of a Class. ()								
Item	6	Ownersh Person.	ip of Mor	re than	Five Pe	rcent o	n Behai	lf of A	nother	
		NOT	APPLICAE	BLE						
Tt.em	7	Identif	ication a	and Clas	sificat	ion of	the Sul	osidiar	v Which	

7 Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on By the Parent Holding Company.

NOT APPLICABLE

Item 8 Identification and Classification of Members of the Group.

This filing is on behalf of Quest, QMC and Mr. Royce as members of a group pursuant to Rule 13d-(1)(b)(ii)(H). Each of Quest and QMC are investment advisers registered under Section 203 of the Investment Advisers Act of 1940.

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Item 10 Certification.

By signing below each of the undersigned certifies that, to the best of its knowledge or belief, the securities referred to above were acquired in the ordinary course of business and were not acquired for the purpose of and do not have the effect of changing or influencing the control of the issuer of such securities and were not acquired in connection with or as a participant in any transaction having such purpose or effect.

Exhibits 1. Agreement to file Schedule 13G jointly.

Signature

After reasonable inquiry and to the best of its knowledge and belief, each of the undersigned certifies that the information set forth in this statement with respect to it is true, complete and correct.

Date: February 10, 1995

Quest Advisory Corp.

By: Jack E. Fockler Susan I. Grant atty-in-fact Signature Charles M. Royce

Quest Management Company

By: Jack E. Fockler Signature

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Exhibit 1
AGREEMENT

AGREEMENT dated as of February 10, 1995 between Quest Advisory Corp. ("Quest"), a New York corporation, Quest Management Company ("QMC"), a Connecticut general partnership, and Charles M. Royce.

WHEREAS, pursuant to paragraph (f) of Rule 13d-1 promulgated under Subsection 13(d)(1) of the Securities Exchange Act of 1934, as amended (the "1934 Act"), the parties hereto have decided to satisfy their filing obligations under the 1934 Act by a single joint filing:

NOW, THEREFORE, the undersigned hereby agree as follows:

- 1. The Schedule 13G with respect to Quaker Chemical Corporation to which this is attached as Exhibit 1 is filed on behalf of Quest, QMC and Mr. Royce.
- 2. Each of Quest, QMC and Mr. Royce is responsible for the completeness and accuracy of the information concerning such person

contained therein; provided that each person is not responsible for the completeness or accuracy of the information concerning any other person making such filing.

IN WITNESS WHEREOF, the undersigned hereunto set their hands as of the date first above written. $\,$

QUEST ADVISORY CORP.

By: Jack E. Fockler

QUEST MANAGEMENT COMPANY

By: Jack E. Fockler

Susan I. Grant atty-in-fact Charles M. Royce